



Dart Aerospace Ltd.
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K6A 1K7
Canada

Tel (613) 632-5200

RBW6420G00131-8G-4
Job Sheet 178863



Part No: RBW6420G00131-8G-4

Job Qty: 6 ea

Part Name: Cover



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 6/8/18

Job Tracking No:

Due Date: 6/11/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBW6420G00131-8G REV A IPP REV A 18.05.29 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	6/11/18	6/11/18	0.00	0.00	Start Up Machining-2		
110	Mori Seiki	6 pcs	6/11/18	6/11/18	0.00	3.00	MORI SL2500Y		
120	QC	6 pcs	6/11/18	6/11/18	0.00	0.00	QC2 Machining-4		
130	QC	6 pcs	6/11/18	6/11/18	0.00	0.00	QC8 Machining-4		
140	Packaging	6 pcs	6/11/18	6/11/18	0.00	0.00	Packaging3-1		
150	QC21-SA	6 Ea	6/11/18	6/11/18	0.00	0.00	QC21		

Part Op 110 - 1-Machine as per folio FC133 FOLIO REV: AA DWG REV: A 2-Debur

DAS
21
9-20

JUN 29 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELRRNR4.000W	M-Delrin Round Bar, White	4.1280 Ea (.688 ea)	90-Start up Operation	5083394 100" 5080843 49"

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELRRNR4.000W	4	4	0

710: 046146

Part Specifications

Specifications could not be found.



Container No: S085063



Part: RBW6420G00131-8G-4

Job No: 178863

Serial No/Batch: S085063

Revision: A

Inspector:

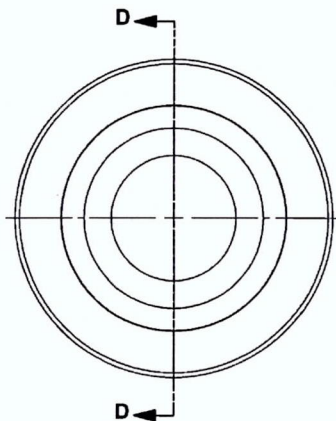
Exp Date:

Instructions:

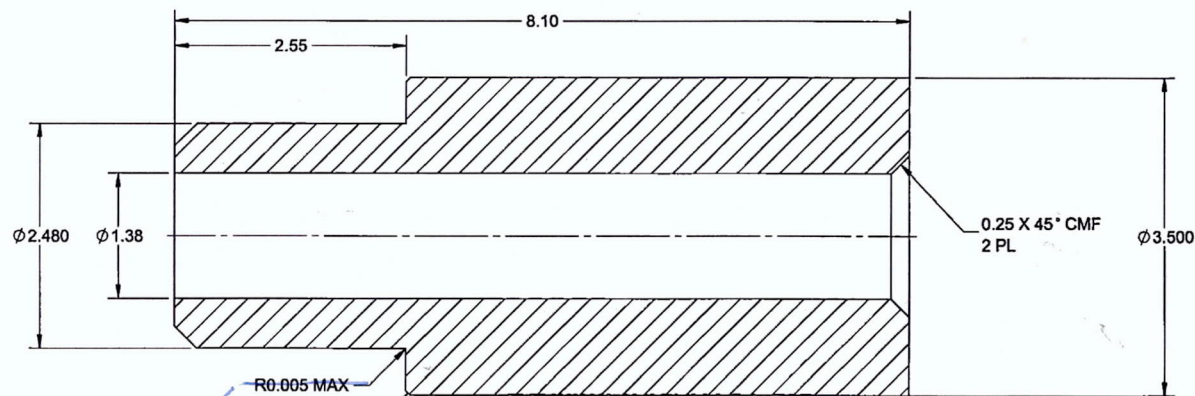
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Plex 6/8/18 11:20 AM dart.logan.david

Date: 06/28/18

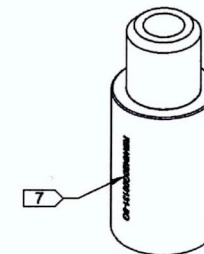


RBW6420G00131-8G-4 COVER



SECTION D-D

RO.015
MAX
Mila
JUNE 28/18



NOTES:

- 1) MATERIAL: WHITE DELRIN / ACETAL ASTM D6100
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1"
X.XX = +/- 0.01" / +/- 0.5"
X.XXX = +/- 0.005" / +/- 0.1"
X.XXXX = +/- 0.0005" / +/- 0.05"
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: 0.005" TO 0.010"
- 7) IDENTIFICATION: MACHINE ENGRAVE PER CAD MODEL AS SHOWN THEN FILL WITH BLACK INK / PAINT

DESIGN	KT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	Mila	TOOL PART #	REV. A
MFG. APPR.	DP	RBW6420G00131-8G	SHEET 5 OF 8
APPROVED	Mila	TITLE	SCALE
DATE 5/28/2018		T/R HEAD SUPPORT TROLLEY ADAPTER	NTS
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DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					